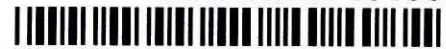




Dart Aerospace Ltd.
1270 Aberdeen St
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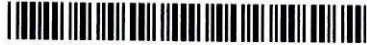
C10-12-0
Job Sheet 181366



Part No: C10-12-0

Job Qty: 1 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-12 Rev 2 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Machining-4		
100	Mill Conv	1 pcs	7/31/18	7/31/18	0.50	0.20	Mill Conv 2		
110	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC2 Machining-5		
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC8 Machining-5		
130	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft COUNTER clockwise to the Descriptions: end of stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	1 Ea (1 ea)	90-Start up Operation	5083732

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	1	46	0

Part Specifications

Specifications could not be found.



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Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/26/18 7:33 AM Dart.lajeunesse.marie

Container No: S096534



Part: C10-12-0

Job No: 181366

Serial No/Batch: S096534

Revision: 2

Inspector:

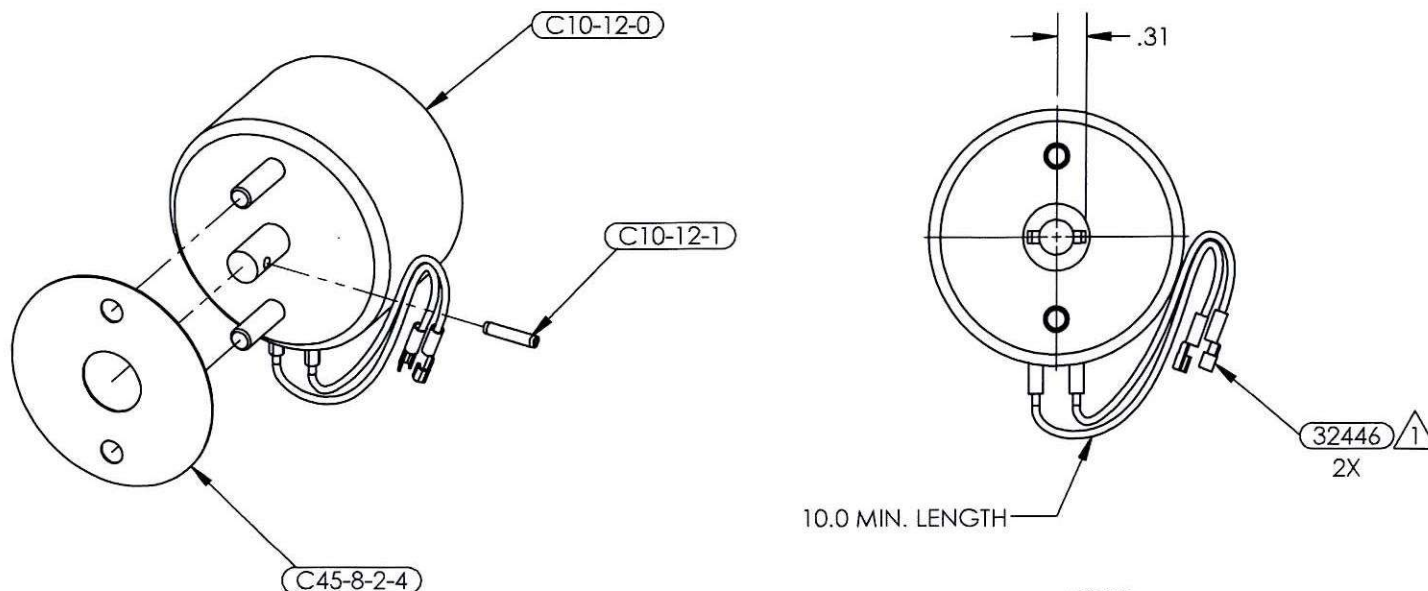
Exp Date:

Instructions:

Date: 07/26/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/13/2013	CFS	
2	14-0090	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED 10.0 MIN LENGTH NOTE. ADDED SPACER C45-8-2-4, & CONNECTORS 32446. C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE. C10-12-1 CH'D MAT'L WAS STEEL IS S.S., ADDED B/O INFO #92383A695.	7/25/2014	JAG	RW



NOTE:

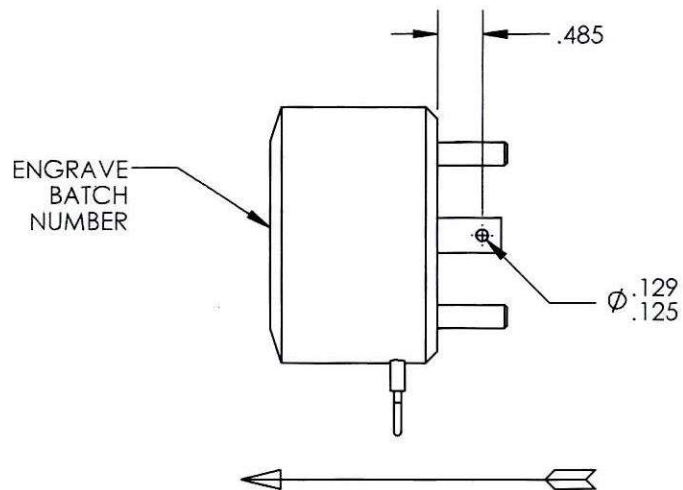
1 CONNECTORS SUPPLIED LOOSE WITH ASSEMBLY.

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12	REV 2
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 4/26/2002
SHEET 1 OF 2	

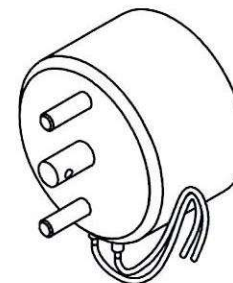
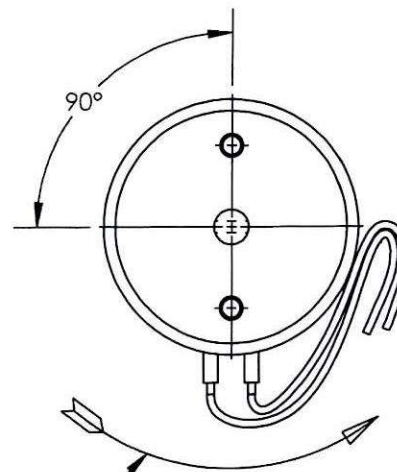
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	C10-12-0	1	SOLENOID		H-2553-020 (MODIFIED)	2
		B/O	C10-12-1	1	SPRING PIN	S.S.	Ø1/8 X 5/8 MCMMASTER-CARR #92383A695	1
			C45-8-2-4	1	SPACER		SEE DWG. C45-8-2	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		ALLIED ELECTRONICS 32446	1

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	01-0090	C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE.			7/25/2014	DPD JAG



SHAFT SHOULD
BE RETRACTED
WHEN DRILLED



C10-12-0
SOLENOID

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12-0	REV 2
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	REAT
XX ± .01	TREAT
X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 12/19/2001
SHEET 2 OF 2	